

PaintersChoice

PC-24

PRODUCTION CLEARCOAT

PC-24 Production Clearcoat is a high quality, fast drying, urethane clear coat formulated for fast production. This product offers excellent flow, high gloss, depth of image, with fast tack free times. This 2 coat clear delivers exceptional clarity with out of dust times as fast a 3 minutes. User friendly and easy to buff, make this clear a great chice for shops that demand fast paced production.



Apply basecoat per manufacturers recommended instructions.
Mix 4 parts **PC-24 Production Clearcoat** with 1 part **PC2XA activator**.



For small jobs, such as doors and fenders, one tack coat of clear can be applied, followed by one full wet coat of clear with no flash time between coats. Tack coat must be applied evenly to achieve proper mil. thickness.



For maximum gloss appearance, apply one wet coat of clear. Allow a flash time of 10-15 minutes, followed with a second wet coat of clear.



Dust free in 3-10 minutes depending on weather conditions and activator used.

Tack free in 15-30 minutes depending on weather conditions and activator used.

Force dry after a 10 minute flash. Bake for 30 minutes at 140 °F

Sand PC-24 Production Clearcoat after 6-8 hours air dry.



Buff PC-24 Production Clearcoat after 6-8 hours air dry.

Use 1/2 ounce of **PC-81 Urethane Accelerator** per 32 ounces of activated clearcoat will substantially increase buff and delivery time.

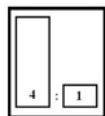


Clean HVLP spray gun and cup in a device that recirculates solvents during cleaning that collects used solvent and minimizes evaporation. Do not leave catalyzed clear in spray gun longer than 2 hours. If using **PC-81 Urethane Accelerator**, clean spray gun and cup immediately.

ACTIVATORS USED:

PC2XAF	FAST	60°F
PC2XAN	NORMAL	70°F
PC2XAS	SLOW	80°F
PC2XAES	EXTRA SLOW	90°F

**MIX 4 PARTS CLEAR
WITH 1 PART ACTIVATOR.**



Painters Choice Technologies PC-24 Rev. 2/10

Appearance:

Clear liquid

Flash point:

<0°F TCC

Pot life:

2 hours at 75°F

Gloss:

92 Plus

Mix Ratio:

4:1

Coverage 1 mil.:

530 sq. ft.

Weight Solids:

36.6%

Sprayability Viscosity:

18 sec. #2 Zahn

V.O.C.:

RTS 4.2lbs./Gal mixed 4:1
with PC2X Activators.